

~~SECRET~~

25X1

File Identification
Refer to
Serial No. 25X1

23 May 1960

Air Mail - Registered
Return Receipt Requested

14358/866/
908

IDENTIFICATION REQUEST

25X1

✓ Enclosure:

(a) Data List

(b) Transparencies and Prints as Noted ✓

1. Transmitted herewith is one complete set of transparencies and one complete set of prints on drawings, parts lists, and specifications for the identification kit. These drawings reflect the items furnished on your Contract No. RD-77, Task Order H, plus those furnished on Contract No. 216-1013-0. This data is itemized on Enclosure (a).

Very truly yours,

25X1

Manager, Contracts

RHA:cb

DOC	9	REV DATE	17 JUN 1960	BY	064540
ORIG COMP	056	OPI	56	TYPE	01
ORIG CLASS	S	PAGES	22	REV CLASS	S
JUST	22	NEXT REV	2010	AUTH:	NR 70-

NOTICE

This material contains information affecting the national defense of the United States within the meaning of the espionage laws, Title 18, USC, Secs. 793 and 794, the transmission or revelation of which in any manner to an unauthorized person is prohibited by law.

~~SECRET~~

25X1

SECRET

25X1

23 May 1960
 Serial 14358/866/908
 Enclosure (a)

DATA LISTDrawing Number

326-100	326-400	326-418
326-101	326-401	326-419
326-102	326-402	326-420
326-103 HADLEY (OUT)!	326-403	326-430
	326-404	326-431
326-201	326-405	326-432
326-202	326-406	326-433
326-203	326-407	
326-204	326-408	326-501
	326-409	326-502
326-301	326-410	
326-302	326-411	
326-303	326-412	
326-304	326-413	
326-305	326-414	
326-306	326-415	
326-307	326-416	
326-308	326-417	

Parts Lists No.

326-100	2 sheets
326-101	2 sheets
326-102	2 sheets
326-103	2 sheets

Specifications No.

326-01
 326-02
 326-03
 326-04

NOTICE

This material contains information affecting the national defense of the United States within the meaning of the espionage laws, Title 18, USC, Secs. 793 and 794, the transmission or revelation of which in any manner to an unauthorized person is prohibited by law.

SECRET

Specification No. 326-01
24 February 1960

**MANUFACTURING, INSPECTION, AND PACKAGING
SPECIFICATIONS FOR
PRINTED PROCESS IDENTIFICATION FOILS**

1. **Purpose:** The purpose of this specification is to insure that the identification foils are properly manufactured, assembled, and will perform in the desired manner.

2. **Markings:** No part of the identification foils shall carry any trademark, names, specification number, or other means of manufacturer's identification. A copyright symbol consisting of the letter "c" enclosed in a 1/8 inch maximum diameter circle may be permitted in the lower left hand corner of the identification foil.

3. **Parts:** A complete set of identification foils shall consist of one each of the following list of individual identification foils:

3.1	Age lines:	A1 through A26 inclusive
3.2	Beards & Mustaches:	B1 through B25 inclusive
3.3	Chins:	C1 through C25 inclusive
3.4	Eye brows:	D1 through D80 inclusive
3.5	Eyes:	E1 through E102 inclusive
3.6	Glasses:	G1 through G10 inclusive
3.7	Hair:	H1 through H126 inclusive
3.8	Lips:	L1 through L33 inclusive
3.9	Noses:	N1 through N32 inclusive
3.10	Head Gear:	T1 through T28 inclusive
3.11	Scar Grid	
3.12	Blank Foil	
3.13	Face Color Cards:	F1 through F4 inclusive

4. **Material:**
 - 4.1 The identification foil material shall be plastic, clear, water-white, without flaws, inclusions, or surface defects. Clear plastic film, singly, multiple, or in combination as overlays, may be used. Recommended materials are listed below:
 - 4.1.1 Kodapak No. 2 manufactured by Eastman Kodak Co., Rochester, New York.

- 4.2 If an uncoated, printed sheet is to be furnished, the printing ink must be reasonably set and fixed to the sheet to withstand a reasonable amount of abrasion without smearing.
- 4.3 If laminated or overlay construction is used, fabricator must guarantee that under normal operating and environmental conditions the identification foil will not delaminate. Liability for such delamination will be limited to replacement of the defective foils.
- 4.4 The face color cards shall consist of the following material and color or substantial equivalent in color and substance.

	<u>Card No.</u>	<u>Material</u>	<u>Color</u>
4.4.1	F1	Springhill Tagboard	Manila
4.4.2	F2	Woodbind Coated Bristol	Suntan
4.4.3	F3	Rollstone Bristol	Fawn
4.4.4	F4	Sorgplate Bristol	Tan

5. Finish: None required.

6. Dimensions:

- 6.1 The identification foil shall be furnished trimmed to the final dimensions noted on Drawing 326-400. Basic dimensions from the three register marks must be maintained.
- 6.2 Foil thickness shall be no less than .004 and no more than .006, either as a single sheet, laminated, or overlaid.
- 6.3 The following facial characteristic groups of foils shall be notched both sides in accordance with Drawing No. 326-400.
- 6.3.1 Age Lines
 - 6.3.2 Beards and Mustaches
 - 6.3.3 Chins
 - 6.3.4 Eyebrows
 - 6.3.5 Eyes
 - 6.3.6 Hair
 - 6.3.7 Lips
 - 6.3.8 Noses
 - 6.3.9 Blank Foil

6.4 The following facial characteristic groups of foils shall be notched on both sides or the left side only in accordance with the dimensions on Drawing No. 326-400.

- 6.4.1 Glasses
- 6.4.2 Head gear
- 6.4.3 Scar grid
- 6.4.4 Face color cards

7. Assembly:

7.1 The identification foils shall be assembled into groups according to their foil number (A3, C16, H29, etc.) and bound in an acceptable manner. The above groups shall then be segregated into facial characteristic groups (A1 through A26, B1 through B25, etc.)

8. Inspection:

8.1 A minimum of 10% of each foil number shall be selected at random from batches not less than 100 or more than 200 foils for the purpose of inspection by the contracting authority inspector.

8.2 The samples shall be given a visual examination relative to the quality of workmanship, compliance with section 5 above, and the absence of identifying markings.

9. Rejections:

9.1 If any foil is found to be unsatisfactory when tested in accordance with sections 8.1 and 8.2, it and the foil number group from which it came shall be rejected.

9.2 Rejections shall not preclude the manufacturer from reworking a rejected group for resubmission to inspection and test. However, all such units and lots so reworked shall be so indicated to the inspector who may then select twice the quantity of samples submitted to test in the first inspection.

10. Packaging and Packing Requirements:

10.1 After inspection acceptance, the foils shall be collated into sets and inserted into an Identi-Kit Assembly or

packaged according to manufacturer's standards at the discretion of the contracting authority.

10.2

If packaged, the identification foils shall be packed according to commercial standards for domestic shipment via common carrier. The contents shall be packed with materials and in a manner which will prevent damage to the foils when the package(s) is subjected to rough handling and vibration incident to transport by domestic rail, motor freight, or airline carriers.

Specification No. 326-02
6 May 1960

**MANUFACTURING, INSPECTION, AND PACKAGING
SPECIFICATIONS FOR
HADLEY FILE IDENTI-KIT P/N 326-103**

1. Purpose: The purpose of this specification is to insure that the Hadley File Identi-Kit is properly manufactured, assembled, and will operate in the desired manner.
2. Markings: No part of the Hadley File Identi-Kit or any component of the packing or packaging shall carry any trademarks, names, specification numbers, or other means of identification.
3. Parts: The Hadley File Identi-Kit consists of the parts and assemblies that are described on Parts List 326-103.
4. Materials: Materials used in the Hadley File Identi-Kit shall be selected as described in the applicable drawing call out and conform to best commercial specifications as described below.

	<u>Material</u>	<u>Specification</u>
4.1	6061-T6 Aluminum Sheet	QQ-A-327a
4.2	2024T4 Aluminum Rod	QQ-A-268
5. Finish: All aluminum alloy parts shall be grey anodized in accordance with MIL-A-8625A.
6. Dimensions: All dimensions shall be in accordance with the specifications and drawings listed in Section 3 above. All threads shall be a Class II fit.
7. Assembly: The parts shall be assembled in accordance with Drawing No. 326-103 and notes on page 2 of Parts List 326-103.
8. Inspection: Each unit shall be inspected by the contracting authority inspector.
 - 8.1 The unit shall be given a visual examination relative to the quality of workmanship, inclusion, and proper location of parts, and the absence of identifying markings.

8.2 The unit shall be checked to insure that the Foil Divider (P/N 326-433) can easily slide along the Rail (P/N 326-432).

8.3 The unit shall be checked to insure that the Foil Dividers (P/N 326-433) have been inserted so as to alternate the tab height and so that the P/N 326-433-3 is in the rear.

9. Rejection

9.1 If the unit is found to be unsatisfactory when inspected in accordance with sections 8.1 through 8.3, it shall be rejected.

9.2 Rejection shall not preclude the manufacturer from correcting the conditions which form the basis of rejection, nor does it preclude the manufacturer from reworking a rejected unit for resubmission and test. However, a unit so reworked shall be so indicated to the inspector.

10. Packaging and Packing Requirements

10.1 Each unit shall be packaged according to manufacturer's standards for domestic shipment by way of commercial carrier.

10.2 The contents shall be packed with materials and in a manner which will prevent damage to the unit when the package is subjected to rough handling and vibration incident to transport.

Specification No. 326-03
5 May 1960

**MANUFACTURING, INSPECTION, AND PACKAGING
SPECIFICATIONS FOR IDENTI-KIT ASSEMBLY P/N 326-100
(EFFECTIVITY: #1 to #100)**

1. **Purpose:** The purpose of this specification is to insure that the Identi-Kit Assembly is properly manufactured, assembled, and will operate in the desired manner.
2. **Markings:** No part of the Identi-Kit Assembly or any components of the packing or packaging shall carry any trademarks, names, specification numbers, or other means of identification. The title page of the handbook is excepted, provided it is capable of being completely removed when desired.
3. **Parts:** The Identi-Kit Assembly shall consist of the parts and assemblies that are described on Parts List 326-100 and Specification No. 326-01.
4. **Materials:** Materials used in the Identi-Kit Assembly shall be selected as described in the applicable drawing material callout and conform to best commercial specifications where applicable.
5. **Finish:**
 - 5.1 **Aluminum Alloys**
 - 5.1.1 All aluminum alloy parts required by drawing to be finished in Iridite #14 shall be chemically treated in accordance with MIL-C-5541.
 - 5.1.2 All aluminum alloy parts required by drawing to be grey anodized shall be treated in accordance with MIL-A-8625A.
6. **Dimensions:** All dimensions shall be in accordance with the specifications and drawings referred to in Section 3, above. All threads shall be a Class II fit.
7. **Assembly:** The Identi-Kit Assembly shall be assembled in accordance with Drawing 326-100.

8. Inspection:

- 8.1 A minimum of 10% of the units shall be selected at random from batches not less than 100 or more than 200 units for the purpose of inspection by the contracting authority inspector.
- 8.2 The samples shall be given a visual examination relative to the quality of workmanship, inclusion, and proper location of parts, and the absence of identifying markings.
- 8.3 The samples shall be checked to insure that the cover fits properly and does not allow the foils to fall out when the unit is jostled in an inverted position.
- 8.4 The samples shall be checked to insure that sufficient space has been allowed for each group of foils to be removed and reinserted easily.
- 8.5 The samples shall be checked to insure that locators cannot be easily removed from make-up tray assembly.
- 8.6 Foils shall be manufactured and inspected in accordance with Specification No. 326-01.

9. Rejections:

- 9.1 If any component of the Identi-Kit Assembly is found to be unsatisfactory when tested in accordance with section 8.1, 8.2, 8.3, 8.4, and 8.5, it and the batch from which it came shall be rejected.
- 9.2 Rejections shall not preclude the manufacturer from correcting the conditions which form the basis of rejections, nor does it preclude the manufacturer from reworking a rejected batch for resubmission to inspection and test. However, all such components and lots so reworked shall be so indicated to the inspector who may then select twice the quantity of samples submitted to test in the first inspection.

10. Packaging and Packing Requirements:

10.1 Packaging:

Each Identi-Kit Assembly shall be packed according to commercial standards for domestic shipment via common carrier. Each shipping box, as illustrated by Drawing 326-501, shall contain:

one (1) Foil Holder Assembly per Drawing No. 326-201.

one (1) Make-up Tray Assembly per Drawing No.
326-202.

one (1) Handbook

one (1) Scripto-grease pencil.

one (1) Set of foils per specification No. 326-01.

Fillers as required are to be supplied in accordance with Drawing No. 326-502.

Specification No. 326-04
5 May 1960

**MANUFACTURING, INSPECTION, AND PACKAGING
SPECIFICATIONS FOR IDENTI-KIT ASSEMBLY P/N 326-101
(EFFECTIVITY: #101 & SUBS)**

1. **Purpose:** The purpose of this specification is to insure that the Identi-Kit Assembly is properly manufactured, assembled, and will operate in the desired manner.
2. **Markings:** No part of the Identi-Kit Assembly or any component of the packing or packaging shall carry any trademarks, names, specification numbers, or other means of identification. The title page of the handbook is excepted, provided it is capable of being completely removed when desired.
3. **Parts:** The Identi-Kit Assembly shall consist of the parts and assemblies that are described on Parts List 326-101 and Specification No. 326-01.
4. **Materials:** Materials used in the Identi-Kit Assembly shall be selected as described in the applicable drawing material callout and conform to best commercial specifications where applicable.
5. **Finish:**
 - 5.1 **Aluminum Alloys**
 - 5.1.1 All aluminum alloy parts required by drawing to be finished in Iridite #14 shall be chemically treated in accordance with MIL-C-5541.
 - 5.1.2 All aluminum alloy parts required by drawing to be grey anodized shall be treated in accordance with MIL-A-8625A.
6. **Dimensions:** All dimensions shall be in accordance with the specifications and drawings referred to in Section 3, above. All threads shall be a Class II fit.
7. **Assembly:** The Identi-Kit Assembly shall be assembled in accordance with Drawing 326-101.

8. Inspection:

- 8.1 A minimum of 10% of the units shall be selected at random from batches not less than 100 or more than 200 units for the purpose of inspection by the contracting authority inspector.
- 8.2 The samples shall be given a visual examination relative to the quality of workmanship, inclusion, and proper location of parts, and the absence of identifying markings.
- 8.3 The samples shall be checked to insure that the cover fits properly and does not allow the foils to fall out when the unit is jostled in an inverted position.
- 8.4 The samples shall be checked to insure that sufficient space has been allowed for each group of foils to be removed and reinserted easily.
- 8.5 The samples shall be checked to insure that locators cannot be easily removed from make-up tray assembly.
- 8.6 Foils shall be manufactured and inspected in accordance with Specification No. 326-01.

9. Rejections:

- 9.1 If any component of the Identi-Kit Assembly is found to be unsatisfactory when tested in accordance with section 8.1, 8.2, 8.3, 8.4, and 8.5, it and the batch from which it came shall be rejected.
- 9.2 Rejections shall not preclude the manufacturer from correcting the conditions which form the basis of rejections, nor does it preclude the manufacturer from reworking a rejected batch for resubmission to inspection and test. However, all such components and lots so reworked shall be so indicated to the inspector who may then select twice the quantity of samples submitted to test in the first inspection.

10. Packaging and Packing Requirements:

10.1 Packaging:

Each Identi-Kit Assembly shall be packed according to commercial standards for domestic shipment via common carrier. Each shipping box, as illustrated by Drawing 326-501, shall contain:

- one (1) Foil Holder Assembly per Drawing No. 326-203.
- one (1) Make-up Tray Assembly per Drawing No. 326-301.
- one (1) Handbook
- one (1) Scripto-grease pencil
- one (1) Set of foils per Specification No. 326-01.

Fillers as required are to be supplied in accordance with Drawing No. 326-502.

JOB NO. _____ PARTS LIST BILL OF MATERIAL PARTS LIST & ASSEMBLY NO. 326-100

NAME IDENTI-KIT (EFFECTIVITY: #1 TO #100) NEXT ASSY —

DATE APRIL 20, 1960 COMPILED BY J. SEMAN CHECKED BY _____ SHEET 1 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D				
1	326-100	IDENTI-KIT ASSEM.	B						
2		HANDBOOK	-	PRINTING PLATES AVAILABLE FROM	1				
3				HOLLYWOOD MAT AND ENGRAVING					
4				HOLLYWOOD, CALIFORNIA					
5	326-501	BOX-SHIPPING	C		1				
6	326-502	FILLERS-BOX	C						
7		PENCIL-GREASE	-	SCRIPTO	1				
8									
9									
10									
11	326-202	MAKE UP TRAY ASSEM.	C		1				
12	326-302	BASE-TRAY	B		1				
13	326-301	MAKE UP TRAY	C	.050x6 ³ / ₈ x11 ¹ / ₂ 6061-T4 AL. AL.	1				
14	326-401	RETAINER	B	.031x ³ / ₈ DIA TRANSPARENT CELLULOSE	4				
15				ACETATE SHEET.					
16	326-402	LOCATOR	B	7 ¹ / ₁₆ DIA x .049 WALL 6061-T6 AL. AL. TUBE	3				
17	326-403	LOCATOR	B	3 ¹ / ₁₆ x3 ¹ / ₁₆ x9 ¹ / ₁₆ 2024-T4 AL. AL.	1				
18		RIVET-TUBULAR		.088 DIA x 5 ¹ / ₁₆ LONG OVAL HD. AL. AL.	3				
19	M520970AD3-5	RIVET	-	-	1				
20	M520926AD3-5	RIVET	-	-	1				
CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST

BILL OF MATERIAL

PARTS LIST &
ASSEMBLY NO. 326-100NAME IDENTI-KIT

NEXT ASSY _____

DATE _____ COMPILED BY _____ CHECKED BY _____ SHEET 2 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D				
1	326-201	FDK HOLDER ASSEM	C						
2	326-303	RACK ASSEMBLY	C						
3	326-404	SUPPORT-LT. SIDE	C	.313 x 2 ³ / ₁₆ x 9 ¹ / ₈ MAHOGANY	1				
4	326-405	SUPPORT-MIDDLE	C	.500 x 2 ³ / ₁₆ x 9 ¹ / ₈ "	1				
5	326-406	SUPPORT-RT SIDE	C	.313 x 2 ³ / ₁₆ x 9 ¹ / ₈ "	1				
6	326-407	SPACER	B	.020 x 4 ³ / ₄ x 5 6061-T4 AL. AL.	4				
7	326-408	SPACER	B	.020 x 4 ³ / ₄ x 4 ⁷ / ₈ 6061-T4 AL. AL.	8				
8	326-409	PLATE-BACK	C	.050 x 7 ⁷ / ₈ x 10 6061-T4 AL. AL.	1				
9	326-410	BASE	B	5 ¹ / ₁₆ x 2 ¹ / ₄ x 11 DRIED WHITE PINE	1				
10	326-411	PLATE-FACE	B	.050 x 5 x 10 6061-T4 AL. AL.	1				
11	326-412	LABEL-RIGHT	B						
12	326-413	LABEL-LEFT	B						
13									
14									
15	AN550-4-3	SCREW	-		17				
16	72-1-832-13	KNURLED INSERT	-	SOUTHCOT (COMM'L)	1				
17									
18	326-304	COVER-RACK	C	.031 x 5 x 12 6061-T4 AL. AL.	1				
19	326-414	KNURLED SCREW	B	MAKE FROM B-32 x 3 ¹ / ₈ KNURLED BRASS					
20				SCREW (DUCOMMEN METALS, LOS. A. CALIF)					
CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST BILL OF MATERIAL PARTS LIST & ASSEMBLY NO. 326-101
 NAME IDENTI-KIT (EFFECTIVITY: #101 AND SUBS.) NEXT ASSY —
 DATE APRIL 20, 1960 COMPILED BY J. SEMAN CHECKED BY _____ SHEET 1 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D		
1	326-101	IDENTI-KIT ASSEM	B				
2		HANDBOOK	-	PRINTING PLATES AVAILABLE FROM 1			
3				HOLLYWOOD MAT AND ENGRAVING			
4				HOLLYWOOD, CALIFORNIA			
5	326-501	BOX-SHIPPING	C		1		
6	326-502	FILLERS-BOX	C				
7		PENCIL-GREASE	-	SCRIPTO CORP.	1		
8							
9							
10	326-301	MAKE-UP TRAY	C	.050 x 6 ³ / ₈ x 11 ¹ / ₂ 6061-T4 AL. AL.	1		
11	326-401	RETAINER	B	.031 x ³ / ₈ DIA TRANSPARENT CELLULOSE 4			
12				ACETATE SHEET			
13	326-402	LOCATOR	B	³ / ₁₆ DIA x .049 WALL 6061-T6 AL. AL. TUBE 3			
14	326-403	LOCATOR	B	³ / ₁₆ x ³ / ₁₆ x ⁹ / ₁₆ 2024-T4 AL. AL.	1		
15		RIVET-TUBULAR		.088 DIA. x ⁵ / ₁₆ LONG OVAL HD. AL. AL.	3		
16	MS20470AD3-5	RIVET	-	-	1		
17	MS20426AD3-5	RIVET	-	-	1		
18							
19							
20							

CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST

BILL OF MATERIAL

PARTS LIST & ASSEMBLY NO. 326-101

NAME IDENTI-KIT

NEXT ASSY _____

DATE _____ COMPILED BY _____ CHECKED BY _____ SHEET 2 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D				
1	326-203	FOIL HOLDER ASSEM.	C						
2	326-305	COVER- RACK	B	.031 x 5 1/2 x 10 6061-T4 AL. AL.	1				
3	326-414	KNURLED SCREW	B	MAKE FROM B-32 x 3/8 KNURLED BRASS SCREW (DUCOMMEN METALS)	1				
4									
5	326-306	RACK ASSEMBLY	C	-	1				
6	326-415	SUPPORT- LT. SIDE	C	.313 x 2 3/16 x 9 1/8 MAHOGANY	1				
7	326-416	SUPPORT- MIDDLE	C	.500 x 2 3/16 x 9 1/8 "	1				
8	326-417	SUPPORT- RT. SIDE	C	.313 x 2 3/16 x 9 1/8 "	1				
9	326-407	SPACER	B	.020 x 4 3/4 x 5 6061-T4 AL. AL.	4				
10	326-408	SPACER	B	.020 x 4 3/4 x 4 7/8 "	8				
11	326-418	PLATE- BACK	B		1				
12	326-410	BASE	B	5/16 x 2 1/4 x 11 DRIED WHITE PINE	1				
13	326-419	PLATE- FACE	B	.050 x 4 1/2 x 10 6061-T4 AL. AL.	1				
14	326-412	LABEL- RIGHT	B		1				
15	326-413	LABEL- LEFT	B		1				
16									
17	AN 550-4-3	SCREW	-	-	15				
18	72-1-832-13	KNURLED INSERT	-	SOUTHCO (Comm'L)	1				
19									
20									
CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST BILL OF MATERIAL PARTS LIST & ASSEMBLY NO. 326-102
 NAME IDENTI-KIT (PROTOTYPE) NEXT ASSY _____
 DATE APRIL 20, 1960 COMPILED BY J. SEMAN CHECKED BY _____ SHEET 1 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D		
1	326-102	I. D. KIT ASSY (PROTO)	B	—			
2		HANDBOOK	—	PRINTING PLATES AVAILABLE FROM 1			
3				HOLLYWOOD MAT AND ENGRAVING			
4				HOLLYWOOD, CALIFORNIA.			
5							
6		CASE-TYPEWRITER		OLYMPIA TYPEWRITER CO.	1		
7		HINGE		(COMM'L)	1		
8	326-202	MAKE UP TRAY ASSY	C		1		
9	326-302	BASE TRAY	B				
10	326-301	MAKE UP TRAY	C	.050 x 6 ⁷ / ₈ x 11 ¹ / ₂ 6061-T4 AL. AL.	1		
11	326-401	RETAINER	B	.031 x ³ / ₈ DIA TRANSPARENT	4		
12				CELLULOSE ACETATE SHEET			
13	326-402	LOCATOR	B	³ / ₁₆ DIA x .049 WALL 6061-T4 AL. AL.	3		
14	326-403	LOCATOR	B	³ / ₁₆ x ³ / ₁₆ x ¹ / ₁₆ 2024-T4 AL. AL.	1		
15		RIVET-TUBULAR		.088 DIA x ⁵ / ₁₆ LONG DUAL HD. AL. AL.	3		
16	M320470AD-5	RIVET	—	—	1		
17	M320426AD3-5	RIVET	—	—	1		
18							
19							
20							

CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST BILL OF MATERIAL PARTS LIST & ASSEMBLY NO. 326-102
 NAME IDENTI-KIT (PROTOTYPE) NEXT ASSY _____
 DATE _____ COMPILED BY _____ CHECKED BY _____ SHEET 2 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D				
1	326-204	FOIL HOLDER ASSEM	C		1				
2	326-308	RACK ASSEM.	C		1				
3	326-404	SUPPORT LT. SIDE	C	.313 x 2 ³ / ₁₆ x 9 ¹ / ₈ MAHOGANY	1				
4	326-405	SUPPORT-MIDDLE	C	.500 x 2 ³ / ₁₆ x 9 ¹ / ₈ "	1				
5	326-406	SUPPORT-RT. SIDE	C	.513 x 2 ³ / ₁₆ x 9 ¹ / ₈ "	1				
6	326-407	SPACER	B	.020 x 4 ³ / ₄ x 5 6061-T4 AL. AL.	4				
7	326-408	SPACER	B	" " 4 ⁷ / ₈ " " "	8				
8	326-420	PLATE-BACK	C	.050 x 7 ¹ / ₈ x 11 ⁹ / ₈ " " "	1				
9	326-411	PLATE-FACE	B	.050 x 5 x 10 " " "	1				
10	326-412	LABEL-RIGHT	B						
11	326-413	LABEL-LEFT	B						
12	AN 550-4-3	SCREW			17				
13	72-1-832-13	KNURLED INSERT		SOUTHC0 (COMM'L)	1				
14									
15	326-304	COVER-RACK	C	.031 x 5 x 12 6061-T4 AL. AL.	1				
16	326-414	KNURLED SCREW	B	MAKE FROM 8-32 x ³ / ₈ KNURL BRASS	1				
17				SCREW (DUCOMMEN METALS, L.B. CALIF)					
18	326-307	PLATE-BASE	B	.031 x 3 x 11 ⁵ / ₈ 302/ ³⁰⁴ STL. STL.	1				
19	AN 507-632-6	SCREW	-	-	2				
20	AN 350-632	NUT-WING	-	-	2				
CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST BILL OF MATERIAL PARTS LIST & ASSEMBLY NO. 326-103
 NAME IDENTI-KIT, HADLEY FILE NEXT ASSY _____
 DATE 9-14-59 COMPILED BY J. SEMAN CHECKED BY _____ SHEET 1 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D		
1	326-103	FOIL RETAINER-HADLEY	C	-			
2	326-430	DIVIDER-CENTER	B	1.050 x 4 1/2 x 6 3/8 6061-T6 AL. AL.	1		
3	326-431	BASE	B	1.050 x 5 5/8 x 6 3/8 6061-T6 AL. AL.	2		
4	326-432	RAIL	B	3/16 DIA x 4 1/8 2024-T4 AL. AL. ROD	2		
5	326-433-3	DIVIDER-FOIL	B	1.020 x 4 5/8 x 6 6061-T6 AL. AL.	2		
6	326-433-5	" "	B	" " " " " "	5		
7	326-433-7	" "	B	" " " " " "	5		
8							
9	AN507-632R4	SCREW			4		
10	AN470AD5-5	RIVET			3		
11	M5 20426AD4-4	RIVET			1		
12	AN520-10-8	SCREW					
13	A6082-10Z	SPEED NUT		TINNERMAN	1		
14							
15	64-4053	HADLEY POSTING UNIT		9 1/2 x 12 x 4	1		
16				CHARLES R HADLEY CO			
17				LOS ANGELES 12, CALIF			
18				MODIFIED AS FOLLOWS:			
19							
20							

CHG. LTR.	ITEM	CHANGE	BY	DATE	CHG. LTR.	ITEM	CHANGE	BY	DATE

JOB NO. _____ PARTS LIST _____ BILL OF MATERIAL _____ PARTS LIST & ASSEMBLY NO. 326-103
 NAME IDENTI-KIT, HADLEY FILE NEXT ASSY _____
 DATE _____ COMPILED BY _____ CHECKED BY _____ SHEET 2 OF 2 SHEETS

ITEM	PART NUMBER	PART NAME	DWG SIZE	DESCRIPTION	NO. REQ'D
1				REMOVE SIDES FROM HADLEY	
2				FILE BY REMOVING HINGE AND	
3				BRACKET RIVETS. CUT OFF TO	
4				DIMENSION SHOWN AND USE LOWER	
5				DISCARDED SECTIONS AS A DRILL	
6				TEMPLATE. DRILL RIVET HOLES	
7				AS REQUIRED AND RIVET BACK	
8				INTO FILE. DO NOT REPLACE TODD	
9				HADLEY NAMEPLATE. USING	
10				326-103 FOIL RETAINER AS A	
11				GUIDE DRILL TWO (2) ^{.219} .233 DIA	
12				HOLES IN THE BOTTOM. ASSEMBLE	
13				326-103 INTO FILE USING 2	
14				AN 520-10-8 SCREWS	
15					
16					
17					
18					
19					
20					

CHG.	LTR.	ITEM	CHANGE	BY	DATE	CHG.	LTR.	ITEM	CHANGE	BY	DATE